

ANNA UNIVERSITY CHENNAI :: CHENNAI 600 025

AFFILIATED INSTITUTIONS

CURRICULUM – R 2008

B.E MECHANICAL ENGINEERING

SEMESTER-VI

Code No.	Course Title	L	T	P	C
THEORY					
MG 2351	Principles of Management	3	0	0	3
ME 2351	Gas Dynamics & Jet Propulsion	3	1	0	4
ME 2352	Design of Transmission Systems	3	1	0	4
ME 2354	Automobile Engineering	3	0	0	3
ME 2353	Finite Element Analysis	3	1	0	4
	Elective – I	3	0	0	3
PRACTICALS					
ME 2355	Thermal Engineering Laboratory – II	0	0	3	2
ME 2356	Design & Fabrication Project	0	0	4	2
GE 2321	Communication Skills Laboratory	0	0	3	2
	TOTAL	18	3	10	27

SEMESTER-VII

Code No.	Course Title	L	T	P	C
THEORY					
GE 2022	Total Quality Management	3	0	0	3
ME 2401	Mechatronics	3	0	0	3
ME 2402	Computer Integrated Manufacturing	3	0	0	3
ME 2403	Power Plant Engineering	3	0	0	3
	Elective – II	3	0	0	3
	Elective – III	3	0	0	3
PRACTICALS					
ME 2404	Computer Aided Simulation & Analysis Laboratory	0	0	3	2
ME 2405	Mechatronics Laboratory	0	0	3	2
	TOTAL	18	0	6	22

SEMESTER-VIII

Code No.	Course Title	L	T	P	C
THEORY					
MG 2451	Engineering Economics & Cost Analysis	3	0	0	3
	Elective – IV	3	0	0	3
	Elective - V	3	0	0	3
PRACTICALS					
ME 2452	Comprehension	0	0	3	2
ME 2453	Project Work	0	0	6	12
TOTAL		9	0	9	23

LIST OF ELECTIVES**SEMESTER-VI**

Code No.	Course Title	L	T	P	C
THEORY					
MG 2021	Marketing Management	3	0	0	3
ME 2021	Quality Control & Reliability Engineering	3	0	0	3
ME 2022	Refrigeration & Air conditioning	3	0	0	3
ME 2023	Renewable Sources of Energy	3	0	0	3
ME 2024	Industrial Tribology	3	0	0	3
ME 2025	Vibration & Noise Control	3	0	0	3
ME 2026	Unconventional Manufacturing Processes	3	0	0	3

SEMESTER-VII

Code No.	Course Title	L	T	P	C
THEORY					
ME 2027	Process Planning & Cost Estimation	3	0	0	3
ME 2028	Robotics	3	0	0	3
ME 2029	Design of Jigs, Fixtures & Press Tools	3	0	0	3
ME 2030	Composite Materials	3	0	0	3
ME 2031	Thermal Turbomachines	3	0	0	3
ME 2032	Computational Fluid Dynamics	3	0	0	3
ME 2034	Nuclear Engineering	3	0	0	3

SEMESTER-VIII

Code No.	Course Title	L	T	P	C
THEORY					
GE 2021	Professional Ethics In Engineering	3	0	0	3
GE2023	Fundamentals of Nanoscience	3	0	0	3
ME 2035	Entrepreneurship Development	3	0	0	3
ME 2036	Production Planning & Control	3	0	0	3
ME 2037	Maintenance Engineering	3	0	0	3
ME 2038	Operations Research	3	0	0	3
ME 2040	Design of Pressure vessel and piping	3	0	0	3
ME 2041	Advanced I.C. Engines	3	0	0	3
ME 2042	Design of Heat Exchangers	3	0	0	3

UNIT I OVERVIEW OF MANAGEMENT 9

Definition - Management - Role of managers - Evolution of Management thought - Organization and the environmental factors – Trends and Challenges of Management in Global Scenario.

UNIT II PLANNING 9

Nature and purpose of planning - Planning process - Types of plans – Objectives - - Managing by objective (MBO) Strategies - Types of strategies - Policies - Decision Making - Types of decision - Decision Making Process - Rational Decision Making Process - Decision Making under different conditions.

UNIT III ORGANIZING 9

Nature and purpose of organizing - Organization structure - Formal and informal groups / organization - Line and Staff authority - Departmentation - Span of control - Centralization and Decentralization - Delegation of authority - Staffing - Selection and Recruitment - Orientation - Career Development - Career stages – Training - - Performance Appraisal.

UNIT IV DIRECTING 9

Creativity and Innovation - Motivation and Satisfaction - Motivation Theories - Leadership Styles - Leadership theories - Communication - Barriers to effective communication - Organization Culture - Elements and types of culture - Managing cultural diversity.

UNIT V CONTROLLING 9

Process of controlling - Types of control - Budgetary and non-budgetary control techniques - Managing Productivity - Cost Control - Purchase Control - Maintenance Control - Quality Control - Planning operations.

TOTAL= 45 PERIODS**TEXT BOOKS:**

1. Stephen P. Robbins and Mary Coulter, 'Management', Prentice Hall of India, 8th edition.
2. Charles W L Hill, Steven L McShane, 'Principles of Management', Mcgraw Hill Education, Special Indian Edition, 2007.

REFERENCES:

1. Hellriegel, Slocum & Jackson, ' Management - A Competency Based Approach', Thomson South Western, 10th edition, 2007.
2. Harold Koontz, Heinz Weihrich and Mark V Cannice, 'Management - A global & Entrepreneurial Perspective', Tata Mcgraw Hill, 12th edition, 2007.
3. Andrew J. Dubrin, 'Essentials of Management', Thomson Southwestern, 7th edition, 2007.

AIM:

- To impart knowledge to the students on compressible flow through ducts, jet propulsion and space propulsion.

OBJECTIVE:

- To understand the basic difference between incompressible and compressible flow.
- To understand the phenomenon of shock waves and its effect on flow. To gain some basic knowledge about jet propulsion and Rocket Propulsion.

UNIT I BASIC CONCEPTS AND ISENTROPIC FLOWS 6
Energy and momentum equations of compressible fluid flows – Stagnation states, Mach waves and Mach cone – Effect of Mach number on compressibility – Isentropic flow through variable ducts – Nozzle and Diffusers – Use of Gas tables.

UNIT II FLOW THROUGH DUCTS 9
Flows through constant area ducts with heat transfer (Rayleigh flow) and Friction (Fanno flow) – variation of flow properties – Use of tables and charts – Generalised gas dynamics.

UNIT III NORMAL AND OBLIQUE SHOCKS 10
Governing equations – Variation of flow parameters across the normal and oblique shocks – Prandtl – Meyer relations – Use of table and charts – Applications.

UNIT IV JET PROPULSION 10
Theory of jet propulsion – Thrust equation – Thrust power and propulsive efficiency – Operation principle, cycle analysis and use of stagnation state performance of ram jet, turbojet, turbofan and turbo prop engines.

UNIT V SPACE PROPULSION 10
Types of rocket engines – Propellants-feeding systems – Ignition and combustion – Theory of rocket propulsion – Performance study – Staging – Terminal and characteristic velocity – Applications – space flights.

TUTORIALS: 15 TOTAL: 60 PERIODS

TEXT BOOKS:

1. Anderson, J.D., Modern Compressible flow, McGraw Hill, 3rd Edition, 2003.
2. H. Cohen, G.E.C. Rogers and Saravanamutto, Gas Turbine Theory, Longman Group Ltd., 1980.
3. S.M. Yahya, fundamentals of Compressible Flow, New Age International (P) Limited, New Delhi, 1996.

REFERENCES:

1. P. Hill and C. Peterson, Mechanics and Thermodynamics of Propulsion, Addison – Wesley Publishing company, 1992.
2. N.J. Zucrow, Aircraft and Missile Propulsion, vol.1 & II, John Wiley, 1975.
3. N.J. Zucrow, Principles of Jet Propulsion and Gas Turbines, John Wiley, New York, 1970.

4. G.P. Sutton, Rocket Propulsion Elements, John wiley, 1986, New York.
5. A.H. Shapiro, Dynamics and Thermodynamics of Compressible fluid Flow, , John wiley, 1953, New York.
6. V. Ganesan, Gas Turbines, Tata McGraw Hill Publishing Co., New Delhi, 1999.
7. PR.S.L. Somasundaram, Gas Dynamics and Jet Propulsions, New Age International Publishers, 1996.
8. V. Babu, Fundamentals of Gas Dynamics, ANE Books India, 2008.

ME2352

DESIGN OF TRANSMISSION SYSTEMS

L T P C
3 1 0 4

OBJECTIVE:

- To gain knowledge on the principles and procedure for the design of power Transmission components. To understand the standard procedure available for Design of Transmission sip terms To learn to use standard data and catalogues

UNIT I DESIGN OF TRANSMISSION SYSTEMS FOR FLEXIBLE ELEMENTS 9

Selection of V belts and pulleys-selection of Flat belts and pulleys-Wire ropes and pulleys – Selection of Transmission chains and Sprockets. Design of pulleys and sprockets.

UNIT II SPUR GEARS AND PARALLEL AXIS HELICAL GEARS 9

Gear Terminology-Speed ratios and number of teeth-Force analysis -Tooth stresses - Dynamic effects - Fatigue strength - Factor of safety - Gear materials – Module and Face width-power rating calculations based on strength and wear considerations - Parallel axis Helical Gears – Pressure angle in the normal and transverse plane-Equivalent number of teeth-forces and stresses. Estimating the size of the helical gears.

UNIT III BEVEL, WORM AND CROSS HELICAL GEARS 9

Straight bevel gear: Tooth terminology, tooth forces and stresses, equivalent number of teeth. Estimating the dimensions of pair of straight bevel gears.
Worm Gear: Merits and demerits- terminology. Thermal capacity, materials-forces and stresses, efficiency, estimating the size of the worm gear pair.
Cross helical: Terminology-helix angles-Estimating the size of the pair of cross helical gears.

UNIT IV DESIGN OF GEAR BOXES 9

Geometric progression - Standard step ratio - Ray diagram, kinematics layout -Design of sliding mesh gear box -Constant mesh gear box. – Design of multi speed gear box.

UNIT V DESIGN OF CAM CLUTCHES AND BRAKES 9

Cam Design: Types-pressure angle and under cutting base circle determination-forces and surface stresses.
Design of plate clutches –axial clutches-cone clutches-internal expanding rim clutches-internal and external shoe brakes.

TUTORIALS: 15 TOTAL: 60 PERIODS

NOTE: (Usage of P.S.G Design Data Book is permitted in the University examination)

TEXT BOOKS:

1. Shigley J.E and Mischke C. R., "Mechanical Engineering Design", Sixth Edition, Tata McGraw-Hill , 2003.
2. Sundararamoorthy T. V, Shanmugam .N, "Machine Design", Anuradha Publications, Chennai, 2003.

REFERENCES:

1. Maitra G.M., Prasad L.V., "Hand book of Mechanical Design", II Edition, Tata McGraw-Hill, 1985.
2. Bhandari, V.B., "Design of Machine Elements", Tata McGraw-Hill Publishing Company Ltd., 1994.
3. Prabhu. T.J., "Design of Transmission Elements", Mani Offset, Chennai, 2000,
4. Hamrock B.J., Jacobson B., Schmid S.R., "Fundamentals of Machine Elements", McGraw-Hill Book Co., 1999.
5. Ugural A,C, "Mechanical Design, An Integrated Approach", McGraw-Hill , 2003.

STANDARDS:

1. IS 4460 : Parts 1 to 3 : 1995, Gears – Spur and Helical Gears – Calculation of Load Capacity.
2. IS 7443 : 2002, Methods of Load Rating of Worm Gears
3. IS 15151: 2002, Belt Drives – Pulleys and V-Ribbed belts for Industrial applications – PH, PJ, PK, PI and PM Profiles : Dimensions
4. IS 2122 : Part 1: 1973, Code of practice for selection, storage, installation and maintenance of belting for power transmission : Part 1 Flat Belt Drives.
5. IS 2122: Part 2: 1991, Code of practice for selection, storage, installation and maintenance of belting for power transmission : Part 2 V-Belt Drives.

ME2353**FINITE ELEMENT ANALYSIS****L T P C****3 1 0 4****INTRODUCTION** (Not for examination)**5**

Solution to engineering problems – mathematical modeling – discrete and continuum modeling – need for numerical methods of solution – relevance and scope of finite element methods – engineering applications of FEA

UNIT I FINITE ELEMENT FORMULATION OF BOUNDARY VALUE PROBLEMS**5+3**

Weighted residual methods –general weighted residual statement – weak formulation of the weighted residual statement –comparisons – piecewise continuous trial functions-example of a bar finite element –functional and differential forms – principle of stationary total potential – Rayleigh Ritz method – piecewise continuous trial functions – finite element method – application to bar element

UNIT II ONE DIMENSIONAL FINITE ELEMENT ANALYSIS**8+4**

General form of total potential for 1-D applications – generic form of finite element equations – linear bar element – quadratic element –nodal approximation – development of shape functions – element matrices and vectors – example problems – extension to plane truss– development of element equations – assembly – element connectivity – global equations – solution methods –beam element – nodal approximation – shape functions – element matrices and vectors – assembly – solution – example problems

UNIT III TWO DIMENSIONAL FINITE ELEMENT ANALYSIS 10+4

Introduction – approximation of geometry and field variable – 3 noded triangular elements – four noded rectangular elements – higher order elements – generalized coordinates approach to nodal approximations – difficulties – natural coordinates and coordinate transformations – triangular and quadrilateral elements – iso-parametric elements – structural mechanics applications in 2-dimensions – elasticity equations – stress strain relations – plane problems of elasticity – element equations – assembly – need for quadrature formulæ – transformations to natural coordinates – Gaussian quadrature – example problems in plane stress, plane strain and axisymmetric applications

UNIT IV DYNAMIC ANALYSIS USING FINITE ELEMENT METHOD 8+4

Introduction – vibrational problems – equations of motion based on weak form – longitudinal vibration of bars – transverse vibration of beams – consistent mass matrices – element equations – solution of eigenvalue problems – vector iteration methods – normal modes – transient vibrations – modeling of damping – mode superposition technique – direct integration methods

UNIT V APPLICATIONS IN HEAT TRANSFER & FLUID MECHANICS 6+3

One dimensional heat transfer element – application to one-dimensional heat transfer problems- scalar variable problems in 2-Dimensions – Applications to heat transfer in 2-Dimension – Application to problems in fluid mechanics in 2-D

L=42, T=18 TOTAL:60 PERIODS

TEXT BOOK:

1. P.Seshu, "Text Book of Finite Element Analysis", Prentice-Hall of India Pvt. Ltd., New Delhi, 2007. ISBN-978-203-2315-5

REFERENCES:

1. J.N.Reddy, "An Introduction to the Finite Element Method", McGraw-Hill International Editions(Engineering Mechanics Series), 1993. ISBN-0-07-051355-4
2. Chandrupatla & Belagundu, "Introduction to Finite Elements in Engineering", 3rd Edition, Prentice-Hall of India, Eastern Economy Editions. ISBN-978-81-203-2106-9
3. David V.Hutton,"Fundamentals of Finite Element Analysis", Tata McGraw-Hill Edition 2005. ISBN-0-07-239536-2
4. Cook,Robert.D., Plesha,Michael.E & Witt,Robert.J. "Concepts and Applications of Finite Element Analysis",Wiley Student Edition, 2004. ISBN-10 81-265-1336-5

ME2354

AUTOMOBILE ENGINEERING
COMMON TO MECHANICAL AND PRODUCTION

L T P C
3 0 0 3

UNIT I VEHICLE STRUCTURE AND ENGINES 9

Types of automobiles , vehicle construction and different layouts ,chassis, frame and body, resistances to vehicle motion and need for a gearbox, components of engine-their forms ,functions and materials

UNIT II ENGINE AUXILIARY SYSTEMS 9

Electronically controlled gasoline injection system for SI engines., Electronically controlled diesel injection system (Unit injector system, Rotary distributor type and common rail direct injection system), Electronic ignition system ,Turbo chargers, Engine emission control by three way catalytic converter system .

UNIT III TRANSMISSION SYSTEMS 9

Clutch-types and construction ,gear boxes- manual and automatic, gear shift mechanisms,

Over drive, transfer box, fluid flywheel –torque converter , propeller shaft, slip joints, universal joints ,Differential, and rear axle, Hotchkiss Drive and Torque Tube Drive.

UNIT IV STEERING,BRAKES AND SUSPENSION SYSTEMS 9

Steering geometry and types of steering gear box-Power Steering, Types of Front Axle, Types of Suspension Systems , Pneumatic and Hydraulic Braking Systems, Antilock Braking System and Traction Control

UNIT V ALTERNATIVE ENERGY SOURCES 9

Use of Natural Gas, Liquefied Petroleum Gas. Bio-diesel, Bio-ethanol , Gasohol and Hydrogen in Automobiles- Engine modifications required –Performance ,Combustion and Emission Characteristics of SI and CI engines with these alternate fuels - Electric and Hybrid Vehicles, Fuel Cell

Note: A Practical Training in dismantling and assembling of engine parts and transmission systems may be given to the students.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Kirpal Singh, “ Automobile Engineering Vols 1 & 2 “, Standard Publishers, Seventh Edition ,1997, New Delhi
2. Jain,K.K.,and Asthana .R.B, “Automobile Engineering” Tata McGraw Hill Publishers, New Delhi, 2002

REFERENCES:

1. Newton ,Steeds and Garet,” Motor Vehicles “, Butterworth Publishers,1989
2. Joseph Heitner, “Automotive Mechanics,” , Second Edition ,East-West Press ,1999
3. Martin W. Stockel and Martin T Stockle , “ Automotive Mechanics Fundamentals,” The Goodheart –Will Cox Company Inc, USA ,1978
4. Heinz Heisler , ‘Advanced Engine Technology,” SAE International Publications USA,1998
5. Ganesan V..” Internal Combustion Engines” , Third Edition, Tata Mcgraw-Hill ,2007

LIST OF EXPERIMENTS**HEAT TRANSFER 30**

Thermal conductivity measurement by guarded plate method
 Thermal conductivity of pipe insulation using lagged pipe apparatus
 Natural convection heat transfer from a vertical cylinder
 Forced convection inside tube
 Heat transfer from pin-fin (natural & forced convection modes)
 Determination of Stefan-Boltzmann constant
 Determination of emissivity of a grey surface
 Effectiveness of parallel/counter flow heat exchanger

REFRIGERATION AND AIR CONDITIONING 15

Determination of COP of a refrigeration system
 Experiments on air-conditioning system
 Performance test on single/two stage reciprocating air compressor.

TOTAL: 45 PERIODS**LIST OF EQUIPMENT**

(for a batch of 30 students)

- | | |
|---|---------|
| 1. Guarded plate apparatus | – 1 No. |
| 2. Lagged pipe apparatus | – 1 No. |
| 3. Natural convection-vertical cylinder apparatus | – 1 No. |
| 4. Forced convection inside tube apparatus | – 1 No. |
| 5. Pin-fin apparatus | – 1 No. |
| 6. Stefan-Boltzmann apparatus | – 1 No. |
| 7. Emissivity measurement apparatus | – 1 No. |
| 8. Parallel/counter flow heat exchanger apparatus | – 1 No. |
| 9. Single/two stage reciprocating air compressor. | – 1 No. |
| 10. Refrigeration test rig | – 1 No. |
| 11. Air-conditioning test rig | – 1 No. |

ME2356 DESIGN AND FABRICATION PROJECT
(COMMON TO MECHANICAL AND PRODUCTION)

L T P C
0 0 4 2

The objective of this project is to provide opportunity for the students to implement their skills acquired in the previous semesters to practical problems. The students in convenient groups of not more than 4 members have to take one small item for design and fabrication. Every project work shall have a guide who is the member of the faculty of the institution and if possible with an industry guide also.

The item chosen may be small machine elements (Example-screw jack, coupling, machine vice, cam and follower, governor etc), attachment to machine tools, tooling (jigs, fixtures etc), small gear box, automotive appliances, agricultural implements, simple heat exchangers, small pumps, hydraulic /pneumatic devices etc.

The students are required to design and fabricate the chosen item in the college and demonstrate its working apart from submitting the project report. The report should contain assembly drawing, parts drawings, process charts relating to fabrication.

GE2321 COMMUNICATION SKILLS LABORATORY
(Fifth / Sixth Semester)

L T P C
0 0 4 2

Globalisation has brought in numerous opportunities for the teeming millions, with more focus on the students' overall capability apart from academic competence. Many students, particularly those from non-English medium schools, find that they are not preferred due to their inadequacy of communication skills and soft skills, despite possessing sound knowledge in their subject area along with technical capability. Keeping in view their pre-employment needs and career requirements, this course on Communication Skills Laboratory will prepare students to adapt themselves with ease to the industry environment, thus rendering them as prospective assets to industries. The course will equip the students with the necessary communication skills that would go a long way in helping them in their profession.

OBJECTIVES:

- To equip students of engineering and technology with effective speaking and listening skills in English.
- To help them develop their soft skills and interpersonal skills, which will make the transition from college to workplace smoother and help them excel in their job.
- To enhance the performance of students at Placement Interviews, Group Discussions and other recruitment exercises.

I. PC based session	(Weightage 40%)	24 periods
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A. ENGLISH LANGUAGE LAB

(18 Periods)

1. LISTENING COMPREHENSION: (6)
Listening and typing – Listening and sequencing of sentences – Filling in the blanks -
Listening and answering questions.

2. READING COMPREHENSION: (6)
Filling in the blanks - Close exercises – Vocabulary building - Reading and answering
questions.

3. SPEAKING: (6)
Phonetics: Intonation – Ear training - Correct Pronunciation – Sound recognition
exercises – Common Errors in English.

Conversations: Face to Face Conversation – Telephone conversation – Role play
activities (Students take on roles and engage in conversation)

B. DISCUSSION OF AUDIO-VISUAL MATERIALS (6 PERIODS)

(Samples are available to learn and practice)

- 1. RESUME / REPORT PREPARATION / LETTER WRITING (1)**
Structuring the resume / report - Letter writing / Email Communication - Samples.
- 2. PRESENTATION SKILLS: (1)**
Elements of effective presentation – Structure of presentation - Presentation
tools – Voice Modulation – Audience analysis - Body language – Video samples
- 3. SOFT SKILLS: (2)**
Time management – Articulateness – Assertiveness – Psychometrics –
Innovation and Creativity - Stress Management & Poise - Video Samples
- 4. GROUP DISCUSSION: (1)**
Why is GD part of selection process ? - Structure of GD – Moderator – led and
other GDs - Strategies in GD – Team work - Body Language - Mock GD -Video
samples
- 5. INTERVIEW SKILLS: (1)**
Kinds of interviews – Required Key Skills – Corporate culture – Mock interviews-
Video samples.

II. Practice Session	(Weightage – 60%)	24 periods
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- 1. Resume / Report Preparation / Letter writing:** Students prepare their own resume and report. (2)
- 2. Presentation Skills:** Students make presentations on given topics. (8)
- 3. Group Discussion:** Students participate in group discussions. (6)
- 4. Interview Skills:** Students participate in Mock Interviews (8)

TEXT BOOKS

1. Anderson, P.V, **Technical Communication**, Thomson Wadsworth, Sixth Edition, New Delhi, 2007.
2. Prakash, P, **Verbal and Non-Verbal Reasoning**, Macmillan India Ltd., Second Edition, New Delhi, 2004.

REFERENCES:

1. John Seely, **The Oxford Guide to Writing and Speaking**, Oxford University Press, New Delhi, 2004.
2. Evans, D, **Decisionmaker**, Cambridge University Press, 1997.
3. Thorpe, E, and Thorpe, S, **Objective English**, Pearson Education, Second Edition, New Delhi, 2007.
4. Turton, N.D and Heaton, J.B, **Dictionary of Common Errors**, Addison Wesley Longman Ltd., Indian reprint 1998.

LAB REQUIREMENTS:

1. Teacher console and systems for students.
2. English Language Lab Software
3. Career Lab Software

Requirement for a batch of 60 students

Sl.No.	Description of Equipment	Quantity required
1.	Server	1 No.
	o PIV system	
	o 1 GB RAM / 40 GB HDD	
	o OS: Win 2000 server	
	o Audio card with headphones (with mike)	
	o JRE 1.3	
2.	Client Systems	60 No.
	o PIII or above	
	o 256 or 512 MB RAM / 40 GB HDD	
	o OS: Win 2000	
	o Audio card with headphones (with mike)	
	o JRE 1.3	
3.	Handicam Video Camera (with video lights and mic input)	1 No.
4.	Television - 29"	1 No.
5.	Collar mike	1 No.
6.	Cordless mikes	1 No.
7.	Audio Mixer	1 No.
8.	DVD Recorder / Player	1 No.
9.	LCD Projector with MP3 /CD /DVD provision for audio / video facility - Desirable	1 No.

UNIT I INTRODUCTION 9

Introduction - Need for quality - Evolution of quality - Definition of quality - Dimensions of manufacturing and service quality - Basic concepts of TQM - Definition of TQM – TQM Framework - Contributions of Deming, Juran and Crosby – Barriers to TQM.

UNIT II TQM PRINCIPLES 9

Leadership – Strategic quality planning, Quality statements - Customer focus – Customer orientation, Customer satisfaction, Customer complaints, Customer retention - Employee involvement – Motivation, Empowerment, Team and Teamwork, Recognition and Reward, Performance appraisal - Continuous process improvement – PDSA cycle, 5s, Kaizen - Supplier partnership – Partnering, Supplier selection, Supplier Rating.

UNIT III TQM TOOLS & TECHNIQUES I 9

The seven traditional tools of quality – New management tools – Six-sigma: Concepts, methodology, applications to manufacturing, service sector including IT – Bench marking – Reason to bench mark, Bench marking process – FMEA – Stages, Types.

UNIT IV TQM TOOLS & TECHNIQUES II 9

Quality circles – Quality Function Deployment (QFD) – Taguchi quality loss function – TPM – Concepts, improvement needs – Cost of Quality – Performance measures.

UNIT V QUALITY SYSTEMS 9

Need for ISO 9000- ISO 9000-2000 Quality System – Elements, Documentation, Quality auditing- QS 9000 – ISO 14000 – Concepts, Requirements and Benefits – Case studies of TQM implementation in manufacturing and service sectors including IT.

TOTAL : 45 PERIODS

TEXT BOOK:

1. Dale H.Besterfield, et., "Total Quality Management", Pearson Education Asia, Third Edition, Indian Reprint (2006).

REFERENCE BOOKS:

1. James R. Evans and William M. Lindsay, "The Management and Control of Quality", 6th Edition, South-Western (Thomson Learning), 2005.
2. Oakland, J.S. "TQM – Text with Cases", Butterworth – Heinemann Ltd., Oxford, 3rd Edition, 2003.
3. Suganthi,L and Anand Samuel, "Total Quality Management", Prentice Hall (India) Pvt. Ltd.,2006.
4. Janakiraman,B and Gopal, R.K, "Total Quality Management – Text and Cases", Prentice Hall (India) Pvt. L

(COMMON TO MECHANICAL AND PRODUCTION- VI SEMESTER)

UNIT I MECHATRONICS, SENSORS AND TRANSDUCERS 9

Introduction to Mechatronics Systems – Measurement Systems – Control Systems – Microprocessor based Controllers. Sensors and Transducers – Performance Terminology – Sensors for Displacement, Position and Proximity; Velocity, Motion, Force, Fluid Pressure, Liquid Flow, Liquid Level, Temperature, Light Sensors – Selection of Sensors

UNIT II ACTUATION SYSTEMS 9

Pneumatic and Hydraulic Systems – Directional Control Valves – Rotary Actuators. Mechanical Actuation Systems – Cams – Gear Trains – Ratchet and pawl – Belt and Chain Drives – Bearings. Electrical Actuation Systems – Mechanical Switches – Solid State Switches – Solenoids – Construction and working principle of DC and AC Motors – speed control of AC and DC drives, Stepper Motors-switching circuitries for stepper motor – AC & DC Servo motors

UNIT III SYSTEM MODELS AND CONTROLLERS 9

Building blocks of Mechanical, Electrical, Fluid and Thermal Systems, Rotational – Transnational Systems, Electromechanical Systems – Hydraulic – Mechanical Systems. Continuous and discrete process Controllers – Control Mode – Two – Step mode – Proportional Mode – Derivative Mode – Integral Mode – PID Controllers – Digital Controllers – Velocity Control – Adaptive Control – Digital Logic Control – Micro Processors Control.

UNIT IV PROGRAMMING LOGIC CONTROLLERS 9

Programmable Logic Controllers – Basic Structure – Input / Output Processing – Programming – Mnemonics – Timers, Internal relays and counters – Shift Registers – Master and Jump Controls – Data Handling – Analogs Input / Output – Selection of a PLC.

UNIT V DESIGN OF MECHATRONICS SYSTEM 9

Stages in designing Mechatronics Systems – Traditional and Mechatronic Design - Possible Design Solutions. Case studies of Mechatronics systems- Pick and place Robot- Autonomous mobile robot-Wireless surveillance balloon- Engine Management system- Automatic car park barrier.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Bolton,W, "Mechatronics" , Pearson education, second edition, fifth Indian Reprint, 2003
2. Smali.A and Mrad.F , "Mechatronics integrated technologies for intelligent machines", Oxford university press, 2008

REFERENCES:

1. Rajput. R.K, A textbook of mechatronics, S. Chand & Co, 2007
2. Michael B. Histan and David G. Alciatore, " Introduction to Mechatronics and Measurement Systems", McGraw-Hill International Editions, 2000.

UNIT V COMPUTER AIDED PLANNING AND CONTROL AND COMPUTER MONITORING 9

Production planning and control – cost planning and control – inventory management – material requirements planning (MRP) – shop floor control. Lean and Agile Manufacturing. Types of production monitoring systems – structure model of manufacturing – process control and strategies – direct digital control.

TOTAL: 45 PERIODS

TEXT BOOK:

Mikell. P. Groover “Automation, Production Systems and Computer Integrated Manufacturing”, Pearson Education 2001.

REFERENCES:

1. Mikell. P. Groover and Emory Zimmers Jr., “CAD/CAM”, Prentice hall of India Pvt. Ltd., 1998.
2. James A. Regh and Henry W. Kreabber, “Computer Integrated Manufacturing”, Pearson Education second edition, 2005.
3. Chris McMahon and Jimmie Browne, “CAD CAM Principles, Practice and Manufacturing Management”, Pearson Education second edition, 2005.
4. Ranky, Paul G., “Computer Integrated Manufacturing”, Prentice hall of India Pvt. Ltd., 2005.
5. Yorem Koren, “ Computer Integrated Manufacturing”, McGraw Hill, 2005.
6. P N Rao, “ CAD/CAM Principles and Applications”, TMH Publications, 2007.

ME2403 POWER PLANT ENGINEERING

**L T P C
3 0 0 3**

OBJECTIVE:

- To understand the various components , operations and applications of different types of power plants

UNIT I INTRODUCTION TO POWER PLANTS AND BOILERS 9

Layout of Steam , Hydel , Diesel , MHD, Nuclear and Gas turbine Power Plants Combined Power cycles – comparison and selection , Load duration Curves, Steam boilers and cycles – High pressure and Super Critical Boilers – Fluidised Bed Boilers

UNIT II STEAM POWER PLANT 9

Fuel and ash handling ,Combustion Equipment for burning coal, Mechanical Stokers. Pulveriser, Electrostatic Precipitator, Draught- Different Types, Surface condenser types, cooling Towers

UNIT III NUCLEAR AND HYDEL POWER PLANTS 9

Nuclear Energy-Fission , Fusion Reaction, Types of Reactors, Pressurized water reactor ,Boiling water reactor, Waste disposal and safety Hydel Power plant- Essential elements, Selection of turbines, governing of Turbines- Micro hydel developments

UNIT IV DIESEL AND GAS TURBINE POWER PLANTS 9

Types of diesel plants, components , Selection of Engine type, applications-Gas turbine power plant- Fuels- Gas turbine material – open and closed cycles- reheating – Regeneration and intercooling – combines cycle

UNIT V OTHER POWER PLANTS AND ECONOMICS OF POWER PLANTS 9

Geo thermal- OTEC- tidal- Pumped storage –Solar central receiver system Cost of electric Energy- Fixed and operating costs-Energy rates- Types tariffs- Economics of load sharing, comparison of various power plants.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Arora S.C and Domkundwar S, “A Course in Power Plant Engineering”, Dhanpat Rai , 2001
2. Nag P.K ,”Power Plant Engineering”. Third edition Tata McGraw- Hill ,2007

REFERENCES:

1. El-Wakil M.M ,Power “Plant Technology,” Tata McGraw-Hill 1984
2. K.K.Ramalingam , “ Power Plant Engineering “, Scitech Publications, 2002
3. G.R,Nagpal , “Power Plant Engineering”, Khanna Publishers 1998
4. G.D.Rai, “Introduction to Power Plant Technology” Khanna Publishers,1995

ME2404 COMPUTER AIDED SIMULATION AND ANALYSIS L T P C
LABORATORY 0 0 3 2

LIST OF EXPERIMENTS

A. SIMULATION 8

Simulation of Air conditioning system with condenser temperature and evaporator temperatures as input to get COP using C /MAT Lab.

Simulation of Hydraulic / Pneumatic cylinder using C / MAT Lab.

Simulation of cam and follower mechanism using C / MAT Lab.

B. ANALYSIS (SIMPLE TREATMENT ONLY) 37

1. Stress analysis of a plate with a circular hole.
2. Stress analysis of rectangular L bracket
3. Stress analysis of an axi-symmetric component
4. Stress analysis of beams (Cantilever, Simply supported, Fixed ends)
5. Mode frequency analysis of a 2 D component
6. Mode frequency analysis of beams (Cantilever, Simply supported, Fixed ends)
7. Harmonic analysis of a 2D component
8. Thermal stress analysis of a 2D component
9. Conductive heat transfer analysis of a 2D component
10. Convective heat transfer analysis of a 2D component

TOTAL: 45 PERIODS

LIST OF EQUIPMENTS

(For a batch of 30 students)

Computer System	30
17" VGA Color Monitor	
Pentium IV Processor	
40 GB HDD	
512 MB RAM	
Color Desk Jet Printer	01
Software	
Suitable analysis software	30 licenses
C / MATLAB	5 licenses

ME2405

MECHATRONICS LABORATORY

L T P C
0 0 3 2

(COMMON TO MECHANICAL AND PRODUCTION VI SEMESTER)

LIST OF EXPERIMENTS

1. Design and testing of fluid power circuits to control
(i) velocity (ii) direction and (iii) force of single and double acting actuators
2. Design of circuits with logic sequence using Electro pneumatic trainer kits.
3. Simulation of basic Hydraulic, Pneumatic and Electric circuits using software
4. Circuits with multiple cylinder sequences in Electro pneumatic using PLC
5. Speed Control of AC & DC drives
6. Servo controller interfacing for DC motor
7. PID controller interfacing
8. Stepper motor interfacing with 8051 Micro controller
(i) full step resolution (ii) half step resolution
9. Modeling and analysis of basic electrical, hydraulic and pneumatic systems using LAB VIEW
10. Computerized data logging system with control for process variables like pressure flow and temperature.

TOTAL: 45 PERIODS

LIST OF EQUIPMENT

(For a batch of 30 students)

1. Basic Pneumatic Trainer Kit with manual and electrical controls/
PLC Control each - 1 No.
2. Basic Hydraulic Trainer Kit - 1 No.
3. Hydraulics and Pneumatics Systems Simulation Software /
Automation studio sets - 10 No
4. 8051 - Microcontroller kit with stepper motor and drive circuit sets - 2 No.
5. LAB VIEW software with Sensors to measure Pressure,
Flow rate, direction, speed, velocity and force.seats - 2 No.

(COMMON TO MECHANICAL, PRODUCTION, AUTOMOBILE, METALLURGY, MECHATRONICS - VIII SEMESTER ELECTIVE)**OBJECTIVES:**

To learn about the basics of economics and cost analysis related to engineering so as to take economically sound decisions.

UNIT I INTRODUCTION TO ECONOMICS 8

Introduction to Economics- Flow in an economy, Law of supply and demand, Concept of Engineering Economics – Engineering efficiency, Economic efficiency, Scope of engineering economics- Element of costs, Marginal cost, Marginal Revenue, Sunk cost, Opportunity cost, Break-even analysis- V ratio, Elementary economic Analysis – Material selection for product Design selection for a product, Process planning.

UNIT II VALUE ENGINEERING 10

Make or buy decision, Value engineering – Function, aims, Value engineering procedure. Interest formulae and their applications –Time value of money, Single payment compound amount factor, Single payment present worth factor, Equal payment series sinking fund factor, Equal payment series payment Present worth factor- equal payment series capital recovery factor-Uniform gradient series annual equivalent factor, Effective interest rate, Examples in all the methods.

UNIT III CASH FLOW 9

Methods of comparison of alternatives – present worth method (Revenue dominated cash flow diagram), Future worth method (Revenue dominated cash flow diagram, cost dominated cash flow diagram), Annual equivalent method (Revenue dominated cash flow diagram, cost dominated cash flow diagram), rate of return method, Examples in all the methods.

UNIT IV REPLACEMENT AND MAINTENANCE ANALYSIS 9

Replacement and Maintenance analysis – Types of maintenance, types of replacement problem, determination of economic life of an asset, Replacement of an asset with a new asset – capital recovery with return and concept of challenger and defender, Simple probabilistic model for items which fail completely.

UNIT V DEPRECIATION 9

Depreciation- Introduction, Straight line method of depreciation, declining balance method of depreciation-Sum of the years digits method of depreciation, sinking fund method of depreciation/ Annuity method of depreciation, service output method of depreciation-Evaluation of public alternatives- introduction, Examples, Inflation adjusted decisions – procedure to adjust inflation, Examples on comparison of alternatives and determination of economic life of asset.

TOTAL: 45 PERIODS**TEXT BOOKS:**

1. Panneer Selvam, R, "Engineering Economics", Prentice Hall of India Ltd, New Delhi, 2001.
2. Suma Damodaran, " Managerial economics", Oxford university press 2006.

REFERENCES:

1. Chan S.Park, "Contemporary Engineering Economics", Prentice Hall of India, 2002.
2. Donald.G. Newman, Jerome.P.Lavelle, "Engineering Economics and analysis" Engg. Press, Texas, 2002
3. Degarmo, E.P., Sullivan, W.G and Canada, J.R, "Engineering Economy", Macmillan, New York, 1984
4. Grant.E.L., Ireson.W.G., and Leavenworth, R.S, "Principles of Engineering Economy", Ronald Press, New York,1976.
5. Smith, G.W., "Engineering Economy", Iowa State Press, Iowa, 1973.
6. Truett & Truett, " Managerial economics- Analysis, problems & cases " Wiley India 8th edition 2004.
7. Luke M Froeb / Brian T Mccann, " Managerial Economics – A problem solving approach" Thomson learning 2007.

ME2452**COMPREHENSION****L T P C
0 0 3 2****OBJECTIVE:**

- The objective of comprehension is to provide opportunity for the student to apply the knowledge acquired during the earlier semesters to real life problems which he / she may have to face in future as an engineer.
- While learning as how to solve the real life problems, student will receive guidance from the faculty and also review various courses learnt earlier.
- Further this comprehension is to achieve an understanding of the fundamentals of contemporary manufacturing systems including materials, manufacturing process, product and process control, computer integrated manufacture and quality.
- The students work in groups and solve a variety of problems given to them.
- The problems given to the students should be of real like industrial problems selected by a group of faculty members of the concerned department.
- A minimum of three small problems have to be solved by each group of students. The evaluation is based on continuous assessment by a group of Faculty Members constituted by the professor in-charge of the course.

ME2453**PROJECT WORK****L T P C
0 0 6 12****OBJECTIVE:**

- The objective of the project work is to enable the students in convenient groups of not more than 4 members on a project involving theoretical and experimental studies related to the branch of study.
- Every project work shall have a guide who is the member of the faculty of the institution.
- Six periods per week shall be allotted in the time table and this time shall be utilized by the students to receive the directions from the guide, on library reading, laboratory work, computer analysis or field work as assigned by the guide and also to present in periodical seminars on the progress made in the project.

TEXT BOOKS:

1. Govindarajan. M, "Marketing management – concepts, cases, challenges and trends", Prentice hall of India, second edition 2007.
2. Philip Kotler, Koshy Jha "Marketing Management", Pearson Education ,Indian adapted edition.2007

REFERENCES:

1. Ramasamy and Nama kumari, "Marketing Environment: Planning, implementation and control the Indian context", 1990.
2. Czinkota&Kotabe, "Marketing management", Thomson learning, Indian edition 2007
3. Adrain palmer, " Introduction to marketing theory and practice", Oxford university press IE 2004.
4. Donald S. Tull and Hawkins, "Marketing Reasearch", Prentice Hall of Inida-1997.
5. Philip Kotler and Gary Armstrong "Principles of Marketing" Prentice Hall of India, 2000.
6. Steven J.Skinner, "Marketing", All India Publishers and Distributes Ltd. 1998.
7. Graeme Drummond and John Ensor, Introduction to marketing concepts, Elsevier, Indian Reprint, 2007

ME2021 QUALITY CONTROL AND RELIABILITY ENGINEERING L T P C
3 0 0 3

(COMMON TO MECHANICAL, AUTOMOBILE AND PRODUCTION)**OBJECTIVE:**

- To introduce the concept of SQC
- To understand process control and acceptance sampling procedure and their application.
- To learn the concept of reliability.

UNIT I INTRODUCTION AND PROCESS CONTROL FOR VARIABLES 10

Introduction, definition of quality, basic concept of quality, definition of SQC, benefits and limitation of SQC, Quality assurance, Quality control: Quality cost-Variation in process-causes of variation –Theory of control chart- uses of control chart – Control chart for variables – X chart, R chart and σ chart -process capability – process capability studies and simple problems.Six sigma concepts.

UNIT II PROCESS CONTROL FOR ATTRIBUTES 8

Control chart for attributes –control chart for non conformings– p chart and np chart – control chart for nonconformities– C and U charts, State of control and process out of control identification in charts, pattern study.

UNIT III ACCEPTANCE SAMPLING 9

Lot by lot sampling – types – probability of acceptance in single, double, multiple sampling techniques – O.C. curves – producer's Risk and consumer's Risk. AQL, LTPD, AOQL concepts-standard sampling plans for AQL and LTPD- uses of standard sampling plans.

UNIT IV LIFE TESTING - RELIABILITY 9

Life testing – Objective – failure data analysis, Mean failure rate, mean time to failure, mean time between failure, hazard rate – Weibull model, system reliability, series, parallel and mixed configuration – simple problems. Maintainability and availability – simple problems. Acceptance sampling based on reliability test – O.C Curves.

UNIT V QUALITY AND RELIABILITY 9

Reliability improvements – techniques- use of Pareto analysis – design for reliability – redundancy unit and standby redundancy – Optimization in reliability – Product design – Product analysis – Product development – Product life cycles.

TOTAL: 45 PERIODS

Note: Use of approved statistical table permitted in the examination.

TEXT BOOKS

1. Douglas.C.Montgomery, “ Introduction to Statistical quality control” John wiley 4th edition 2001.
2. L.S.Srinath, “Reliability Engineering”, Affiliated East west press, 1991.

REFERENCES

1. John.S. Oakland. Statistical process control”, Elsevier, 5th edition, 2005
2. Connor, P.D.T.O., “ Practical Reliability Engineering”, John Wiley, 1993
3. Grant, Eugene .L “Statistical Quality Control”, McGraw-Hill, 1996
4. Monohar Mahajan, “Statistical Quality Control”, Dhanpat Rai & Sons, 2001.
5. R.C.Gupta, “Statistical Quality control”, Khanna Publishers, 1997.
6. Besterfield D.H., “Quality Control”, Prentice Hall, 1993.
7. Sharma S.C., “Inspection Quality Control and Reliability”, Khanna Publishers, 1998.
8. Danny Samson, “Manufacturing & Operations Strategy”, Prentice Hall, 1991

ME 2022

REFRIGERATION AND AIR CONDITIONING

**L T P C
3 0 0 3**

AIM:

- To reach the underlying principles of operation in different Refrigeration & Air conditioning systems and components.

OBJECTIVES:

- To provide knowledge on various refrigeration cycles, system components and refrigerants. To provide knowledge on design aspects of Refrigeration & Air conditioning Systems.

UNIT I REFRIGERATION CYCLE 7

Review of thermodynamic principles of refrigeration. Carnot refrigeration cycle – Vapour compression refrigeration cycle – use of P.H. charts – multistage and multiple evaporator systems – cascade system – COP comparison. Air Refrigeration cycles.

UNIT II REFRIGERANTS AND SYSTEM COMPONENTS 10

Compressors – reciprocating and rotary (elementary treatment), Types of condensers, evaporators, cooling towers – Functional aspects. Refrigerants – properties – selection of refrigerants, Alternate Refrigerants, Cycling controls.

UNIT III PSYCHROMETRY 10

Psychrometric processes use of psychrometric charts – Grand and Room Sensible Heat Factors – bypass factor – air washers, requirements of comfort air conditioning, summer and Winter Air conditioning.

UNIT IV AIR CONDITIONING SYSTEMS 9

Cooling load calculation working principles of – Centralized Air conditioning systems, Split, Ductable split, Packaged Air conditioning, VAV & VRV Systems. Duct Design by equal friction method, Indoor Air quality concepts.

UNIT V UNCONVENTIONAL REFRIGERATION CYCLES 9

Vapor Absorption system – Ejector jet, Steam jet refrigeration, thermo electric refrigeration. APPLICATIONS – ice plant – food storage plants – milk – chilling plants.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Manohar Prasad, “Refrigeration and Air Conditioning”, Wiley Eastern Ltd., 1983.
2. Arora C.P., “Refrigeration and Air Conditioning”, Tata McGraw Hill, New Delhi, 1988.

REFERENCES:

1. Roy. J. Dossat, “Principles of Refrigeration”, Pearson Education 1997.
2. Jordon and Priester, “Refrigeration and Air Conditioning”, Prentice Hall of India Pvt. Ltd., New Delhi, 1985.
3. Stoecker N.F. and Jones, “Refrigeration and Air Conditioning”, TMH, New Delhi, 1981.

ME 2023 RENEWABLE SOURCES OF ENERGY

**L T P C
3 0 0 3**

AIM:

- To instruct the importance of renewable energy and its utilization for the thermal and electrical energy needs and also the environmental aspects of these resources.

OBJECTIVE:

At the end of the course, the student expected to do Understand and analyze the pattern of renewable energy resources Suggest methodologies / technologies for its utilization Economics of the utilization and environmental merits

UNIT I SOLAR ENERGY 9

Solar Radiation – Measurements of solar Radiation and sunshine – Solar Thermal Collectors – Flat Plate and Concentrating Collectors – Solar Applications – fundamentals of photo Voltaic Conversion – solar Cells – PV Systems – PV Applications.

UNIT II WIND ENERGY 9
Wind Data and Energy Estimation – wind Energy Conversion Systems – Wind Energy generators and its performance – Wind Energy Storage – Applications – Hybrid systems.

UNIT III BIO - ENERGY 9
Biomass, Biogas, Source, Composition, Technology for utilization – Biomass direct combustion – Biomass gasifier – Biogas plant – Digesters – Ethanol production – Bio diesel production and economics.

UNIT IV OTEC, TODAL, GEOTHERMAL AND HYDEL ENERGY 9
Tidal energy – Wave energy – Data, Technology options – Open and closed OTEC Cycles – Small hydro, turbines – Geothermal energy sources, power plant and environmental issues.

UNIT V NEW ENERGY SOURCES 9
Hydrogen, generation, storage, transport and utilization, Applications : power generation, transport – Fuel cells – technologies, types – economics and the power generation

TOTAL: 45 PERIODS

TEXT BOOK:

1. G.D. Rai, Non Conventional Energy Sources, Khanna Publishers, New Delhi, 1999.
2. S.P. Sukhatme, Solar Energy, Tata McGraw-Hill Publishing Company Ltd., New Delhi, 1997.

REFERENCES:

1. Godfrey Boyle, Renewable Energy, Power for a Sustainable Future, Oxford University Press, U.K., 1996.
2. Twidell, J.W. & Weir, A., Renewable Energy Sources, EFN Spon Ltd., UK, 1986.
3. G.N. Tiwari, solar Energy – Fundamentals Design , Modelling and applications, Narosa Publishing House, New Delhi, 2002.
4. L.L. Freris, Wind Energy Conversion systems, Prentice Hall, UK, 1990.

ME2024

INDUSTRIAL TRIBOLOGY

**L T P C
3 0 0 3**

UNIT I SURFACES AND FRICTION 9
Topography of Engineering surfaces- Contact between surfaces - Sources of sliding Friction – Adhesion-Ploughing- Energy dissipation mechanisms Friction Characteristics of metals - Friction of non metals. Friction of lamellar solids - friction of Ceramic materials and polymers - Rolling Friction - Source of Rolling Friction – Stick slip motion - Measurement of Friction.

UNIT II WEAR 9
Types of wear - Simple theory of Sliding Wear Mechanism of sliding wear of metals - Abrasive wear – Materials for Adhesive and Abrasive wear situations - Corrosive wear - Surface Fatigue wear situations - Brittle Fracture - wear - Wear of Ceramics and Polymers - Wear Measurements.

UNIT III LUBRICANTS AND LUBRICATION TYPES 9

Types and properties of Lubricants - Testing methods - Hydrodynamic Lubrication – Elasto-hydrodynamic lubrication- Boundary Lubrication - Solid Lubrication- Hydrostatic Lubrication.

UNIT IV FILM LUBRICATION THEORY 9

Fluid film in simple shear - Viscous flow between very close parallel plates - Shear stress variation Reynolds Equation for film Lubrication - High speed unloaded journal bearings - Loaded journal bearings – Reaction torque on the bearings - Virtual Co-efficient of friction - The Sommerfield diagram.

UNIT V SURFACE ENGINEERING AND MATERIALS FOR BEARINGS 9

Surface modifications - Transformation Hardening, surface fusion - Thermo chemical processes – Surface coatings - Plating and anodizing - Fusion Processes - Vapour Phase processes - Materials for rolling Element bearings - Materials for fluid film bearings - Materials for marginally lubricated and dry bearings.

TOTAL: 45 PERIODS

TEXT BOOK:

1.A.Harnoy “ Bearing Design in Machinery “Marcel Dekker Inc,NewYork,2003

REFERENCES:

1. M.M.Khonsari & E.R.Booser, “ Applied Tribology”,John Willey & Sons,New York,2001
2. E.P.Bowden and D.Tabor., "Friction and Lubrication ", Heinemann Educational Books Ltd., 1974.
3. A.Cameron, " Basic Lubrication theory ", Longman, U.K., 1981.
4. M.J.Neale (Editor), " Tribology Handbook ", Newnes. Butter worth, Heinemann, U.K., 1995.

**ME2025 VIBRATION AND NOISE CONTROL L T P C
3 0 0 3
(COMMON TO MECHANICAL AND AUTOMOBILE)**

OBJECTIVES:

- The student will be able to understand the sources of vibration and noise in automobiles and make design modifications to reduce the vibration and noise and improve the life of the components

UNIT I BASICS OF VIBRATION 9

Introduction, classification of vibration: free and forced vibration, undamped and damped vibration, linear and non linear vibration, response of damped and undamped systems under harmonic force, analysis of single degree and two degree of freedom systems, torsional vibration, determination of natural frequencies.

UNIT II BASICS OF NOISE 9

Introduction, amplitude, frequency, wavelength and sound pressure level, addition, subtraction and averaging decibel levels, noise dose level, legislation, measurement and analysis of noise, measurement environment, equipment, frequency analysis, tracking analysis, sound quality analysis.

UNIT III ELECTRICAL ENERGY BASED PROCESSES 8
Electric Discharge Machining (EDM)- working Principle-equipments-Process Parameters-Surface Finish and MRR- electrode / Tool – Power and control Circuits-Tool Wear – Dielectric – Flushing – Wire cut EDM – Applications.

UNIT IV CHEMICAL AND ELECTRO-CHEMICAL ENERGY BASED PROCESSES 12
Chemical machining and Electro-Chemical machining (CHM and ECM)-Etchants-maskant-techniques of applying maskants-Process Parameters – Surface finish and MRR-Applications. Principles of ECM-equipments-Surface Roughness and MRR-Electrical circuit-Process Parameters-ECG and ECH - Applications.

UNIT V THERMAL ENERGY BASED PROCESSES 10
Laser Beam machining and drilling (LBM), plasma arc machining (PAM) and Electron Beam Machining (EBM). Principles – Equipment –Types - Beam control techniques – Applications.

TOTAL: 45 PERIODS

TEXT BOOK:

1. Vijay.K. Jain “Advanced Machining Processes” Allied Publishers Pvt. Ltd., New Delhi, 2007

REFERENCES:

1. Benedict. G.F. “Nontraditional Manufacturing Processes” Marcel Dekker Inc., New York (1987).
2. Pandey P.C. and Shan H.S. “Modern Machining Processes” Tata McGraw-Hill, New Delhi (2007).
3. Mc Geough, “Advanced Methods of Machining” Chapman and Hall, London (1998).
4. Paul De Garmo, J.T.Black, and Ronald.A.Kohser, “Material and Processes in Manufacturing” Prentice Hall of India Pvt. Ltd., New Delhi ,8th Edition,2001.

ME2027 PROCESS PLANNING AND COST ESTIMATION L T P C
(COMMON TO MECHANICAL AND PRODUCTION - CORE) **3 0 0 3**

OBJECTIVE:

- To introduce the process planning concepts to make cost estimation for various products after process planning

UNIT I WORK STUDY AND ERGONOMICS 10
Method study – Definition – Objectives-Motion economy- Principles – Tools and Techniques-Applications – Work measurements- purpose – use – procedure – tools and techniques- Standard time –Ergonomics – principles – applications.

UNIT II PROCESS PLANNING 10
Definition – Objective – Scope – approaches to process planning- Process planning activities – Finished part requirements- operating sequences- machine selection – material selection parameters- Set of documents for process planning- Developing manufacturing logic and knowledge- production time calculation – selection of cost optimal processes.

UNIT III INTRODUCTION TO COST ESTIMATION 7
Objective of cost estimation- costing – cost accounting- classification of cost- Elements of cost.

UNIT IV COST ESTIMATION 8
Types of estimates – methods of estimates – data requirements and sources- collection of cost- allowances in estimation.

UNIT V PRODUCTION COST ESTIMATION 10
Estimation of material cost, labour cost and over heads, allocation of overheads – Estimation for different types of jobs.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Sinha.B.P., "Mechanical Estimating and Costing", Tata McGraw-Hill, Publishing Co., 1995

REFERENCES:

1. Phillip.F Ostwalal and Jairo Munez, "Manufacturing Processes and systems", John Wiley, 9th Edition, 1998
2. Russell.R.S and Tailor, B.W, "Operations Management", PHI, 4th Edition, 2003.
3. Chitale.A.V. and Gupta.R.C., "Product Design and Manufacturing", PHI, 2nd Edition, 2002.

ME2028 ROBOTICS L T P C
3 0 0 3
(COMMON TO MECHANICAL, AUTOMOBILE AND PRODUCTION - CORE)

OBJECTIVES:

- To understand the basic concepts associated with the design and functioning and applications of Robots To study about the drives and sensors used in Robots
- To learn about analyzing robot kinematics and robot programming

UNIT I FUNDAMENTALS OF ROBOT 7
Robot – Definition – Robot Anatomy – Co-ordinate Systems, Work Envelope, types and classification – Specifications – Pitch, Yaw, Roll, Joint Notations, Speed of Motion, Pay Load – Robot Parts and Functions – Need for Robots – Different Applications

UNIT II ROBOT DRIVE SYSTEMS AND END EFFECTORS 10
Pneumatic Drives – Hydraulic Drives – Mechanical Drives – Electrical Drives – D.C. Servo Motors, Stepper Motor, A.C. Servo Motors – Salient Features, Applications and Comparison of Drives End Effectors – Grippers – Mechanical Grippers, Pneumatic and Hydraulic Grippers, Magnetic Grippers, Vacuum Grippers; Two Fingered and Three Fingered Grippers; Internal Grippers and External Grippers; Selection and Design Considerations

UNIT III SENSORS AND MACHINE VISION 10
Requirements of a sensor, Principles and Applications of the following types of sensors – Position of sensors (Piezo Electric Sensor, LVDT, Resolvers, Optical Encoders,

Pneumatic Position Sensors), Range Sensors (Triangulation Principle, Structured, Lighting Approach, Time of Flight Range Finders, Laser Range Meters), Proximity Sensors (Inductive, Hall Effect, Capacitive, Ultrasonic and Optical Proximity Sensors), Touch Sensors, (Binary Sensors, Analog Sensors), Wrist Sensors, Compliance Sensors, Slip Sensors. Camera, Frame Grabber, Sensing and Digitizing Image Data – Signal Conversion, Image Storage, Lighting Techniques. Image Processing and Analysis – Data Reduction: Edge detection, Feature Extraction and Object Recognition - Algorithms. Applications – Inspection, Identification, Visual Servicing and Navigation.

UNIT IV ROBOT KINEMATICS AND ROBOT PROGRAMMING 10

Forward Kinematics, Inverse Kinematics and Differences; Forward Kinematics and Reverse Kinematics of Manipulators with Two, Three Degrees of Freedom (In 2 Dimensional), Four Degrees of Freedom (In 3 Dimensional) – Deviations and Problems. Teach Pendant Programming, Lead through programming, Robot programming Languages – VAL Programming – Motion Commands, Sensor Commands, End effector commands, and Simple programs

UNIT V IMPLEMENTATION AND ROBOT ECONOMICS 8

RGV, AGV; Implementation of Robots in Industries – Various Steps; Safety Considerations for Robot Operations; Economic Analysis of Robots – Pay back Method, EUAC Method, Rate of Return Method.

TOTAL: 45 PERIODS

TEXT BOOK:

1. M.P.Groover, "Industrial Robotics – Technology, Programming and Applications", McGraw-Hill, 2001

REFERENCES:

1. Fu.K.S. Gonzalz.R.C., and Lee C.S.G., "Robotics Control, Sensing, Vision and Intelligence", McGraw-Hill Book Co., 1987
2. Yoram Koren, "Robotics for Engineers", McGraw-Hill Book Co., 1992
3. Janakiraman.P.A., "Robotics and Image Processing", Tata McGraw-Hill, 1995

ME 2029

DESIGN OF JIGS, FIXTURES & PRESS TOOLS

**L T P C
3 0 0 3**

OBJECTIVES:

- To understand the functions and design principles of Jigs, fixtures and press tools
- To gain proficiency in the development of required views of the final design.

UNIT I LOCATING AND CLAMPING PRINCIPLES: 8

Objectives of tool design- Function and advantages of Jigs and fixtures – Basic elements – principles of location – Locating methods and devices – Redundant Location – Principles of clamping – Mechanical actuation – pneumatic and hydraulic actuation Standard parts – Drill bushes and Jig buttons – Tolerances and materials used.

UNIT II JIGS AND FIXTURES 10

Design and development of jigs and fixtures for given component- Types of Jigs – Post, Turnover, Channel, latch, box, pot, angular post jigs – Indexing jigs – General principles of milling, Lathe, boring, broaching and grinding fixtures – Assembly, Inspection and Welding fixtures – Modular fixturing systems- Quick change fixtures.

UNIT III PRESS WORKING TERMINOLOGIES AND ELEMENTS OF CUTTING DIES 10

Press Working Terminologies - operations – Types of presses – press accessories – Computation of press capacity – Strip layout – Material Utilization – Shearing action – Clearances – Press Work Materials – Center of pressure- Design of various elements of dies – Die Block – Punch holder, Die set, guide plates – Stops – Strippers – Pilots – Selection of Standard parts – Design and preparation of four standard views of simple blanking, piercing, compound and progressive dies.

UNIT IV BENDING FORMING AND DRAWING DIES 10

Difference between bending, forming and drawing – Blank development for above operations – Types of Bending dies – Press capacity – Spring back – knockouts – direct and indirect – pressure pads – Ejectors – Variables affecting Metal flow in drawing operations – draw die inserts – draw beads- ironing – Design and development of bending, forming, drawing reverse re-drawing and combination dies – Blank development for ax- symmetric, rectangular and elliptic parts – Single and double action dies.

UNIT V MISCELLANEOUS TOPICS 7

Bulging, Swaging, Embossing, coining, curling, hole flanging, shaving and sizing, assembly, fine Blanking dies – recent trends in tool design- computer Aids for sheet metal forming Analysis – basic introduction - tooling for numerically controlled machines- setup reduction for work holding – Single minute exchange of dies – Poka Yoke - Course should be supplemented with visits to industries.
(Use of Approved design Data Book permitted).

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Joshi, P.H. “Jigs and Fixtures”, Second Edition, Tata McGraw Hill Publishing Co., Ltd., New Delhi, 2004.
2. Donaldson, Lecain and Goold “Tool Design”, III rd Edition Tata McGraw Hill, 2000.

REFERENCES:

1. K. Venkataraman, “Design of Jigs Fixtures & Press Tools”, Tata McGraw Hill, New Delhi, 2005.
2. Kempster, “Jigs and Fixture Design”, Hoddes and Stoughton – Third Edition 1974.
3. Joshi, P.H. “Press Tools” – Design and Construction”, Wheels publishing, 1996.
4. Hoffman “Jigs and Fixture Design” – Thomson Delmar Learning, Singapore, 2004.
5. ASTME Fundamentals of Tool Design Prentice Hall of India.
6. Design Data Hand Book, PSG College of Technology, Coimbatore.

